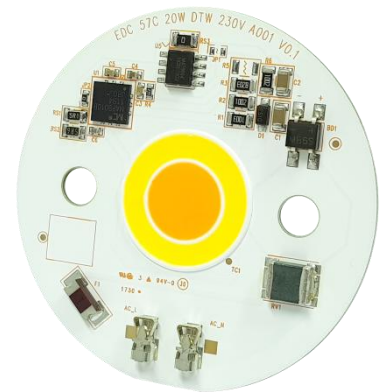


## EDC57C/20W/8D1/230V/A001

- Compatible with most TRIAC dimmers
- Dim to Warm Dimming(1,800K~3,000K)
- High Power Conversion Efficiency (>0.85)
- High Power Factor (>0.99)
- Low THD (<20%)
- Zhaga Standard Mounting Holes



## 1. Product Description

### \* Description

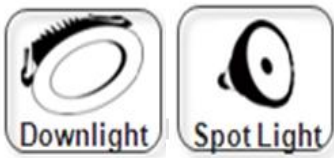
- The EDC(Egg Drop COB) series module is designed for the high power operation to get the high flux output applications.
- It incorporates the state of the art SMD LEDs with high reliability and semiconductor AC direct drive ICs.
- It is ideal for the indoor or down light applications.

### \* Features

- High performance, High brightness
- No emission of harmful short wavelength light(No UV radiation)
- High power conversion efficiency(>0.85)
- High power factor (>0.99)
- Low THD(< 20%)
- Low EMI
- RoHS compliant
- REACH compliant

### \* Applications

- Down Light (Indoor Lighting)
- Spot Light



LUMENS

## 2. Absolute Maximum Ratings

Parameters	Symbol	Min Value	Max Value	Unit
Maximum power dissipation	Pd	-	22.0	W
Maximum operation voltage	Vop	-	250	V
Operation temperature	Top	-40	+85	°C
Storage temperature	Tst	-40	+100	°C

- Operation temperature is not related to the lifetime.

### 3. Product Name Method

(ex. EggDrop)

Product Family	PCB Size / Shape		Power	CRI+CCT			Input Voltage	Module Type	Option			Ver
EDC	38	C	XXW	X	D	X	2XXV	A	0	0	0	V1_0
EggDrop	PCB 'size'= 38mmØ 44mmØ 57mmØ	'C'= Circular	'Power'= 6 Watt 10 Watt 12 Watt 15 Watt 20 Watt 25 Watt	'8'= 80Ra+ '9'= 90Ra+	D2W	'1'= 1800K ~ 3000K	Input Voltage 220V Or 230V	Type 'A'=A 'B'=B 'C'=C	Management code Flicker 1 = FF 0 = NFF			Connector 1 = Con 0 = Pad

\* FF = Flicker Free  
\* NFF = Non Flicker Free



#### 1) Additional explanation

Product	Product Section		Product Description
			PCB > Shape > Watt > CRI+CCT > IV > Type > management code
AC Module	EggDrop	EDC	EDC57C_20W_8D1_230V_A001_V1_0

#### 4. Electro-optical Characteristics (T<sub>c</sub>=25°C)

V <sub>op</sub> [V]	Pd [W]		Φ <sub>v</sub> [lm]		CCT [K]	Condition
	Typ.	Percent[%]	Typ.	Percent[%]	Typ.	
230	20.0	100%	2000	100%	3000	CRI80
220	19.0	95%	1940	97%	2986	
210	18.2	91%	1880	94%	2964	
200	17.0	85%	1780	89%	2940	
190	15.8	79%	1660	83%	2892	
180	14.4	72%	1440	72%	2802	
170	13.2	66%	1340	67%	2760	
160	12.0	60%	1200	60%	2707	
150	10.6	53%	980	49%	2572	
140	9.4	47%	840	42%	2502	
130	8.2	41%	760	38%	2455	
120	7.0	35%	680	34%	2411	
110	5.8	29%	540	27%	2320	
100	4.2	21%	320	16%	1979	
90	3.6	18%	240	12%	1802	
80	3.0	15%	220	11%	1803	
70	2.2	11%	180	9%	1802	

(1) At 230Vac, T<sub>c</sub> = 25 °C

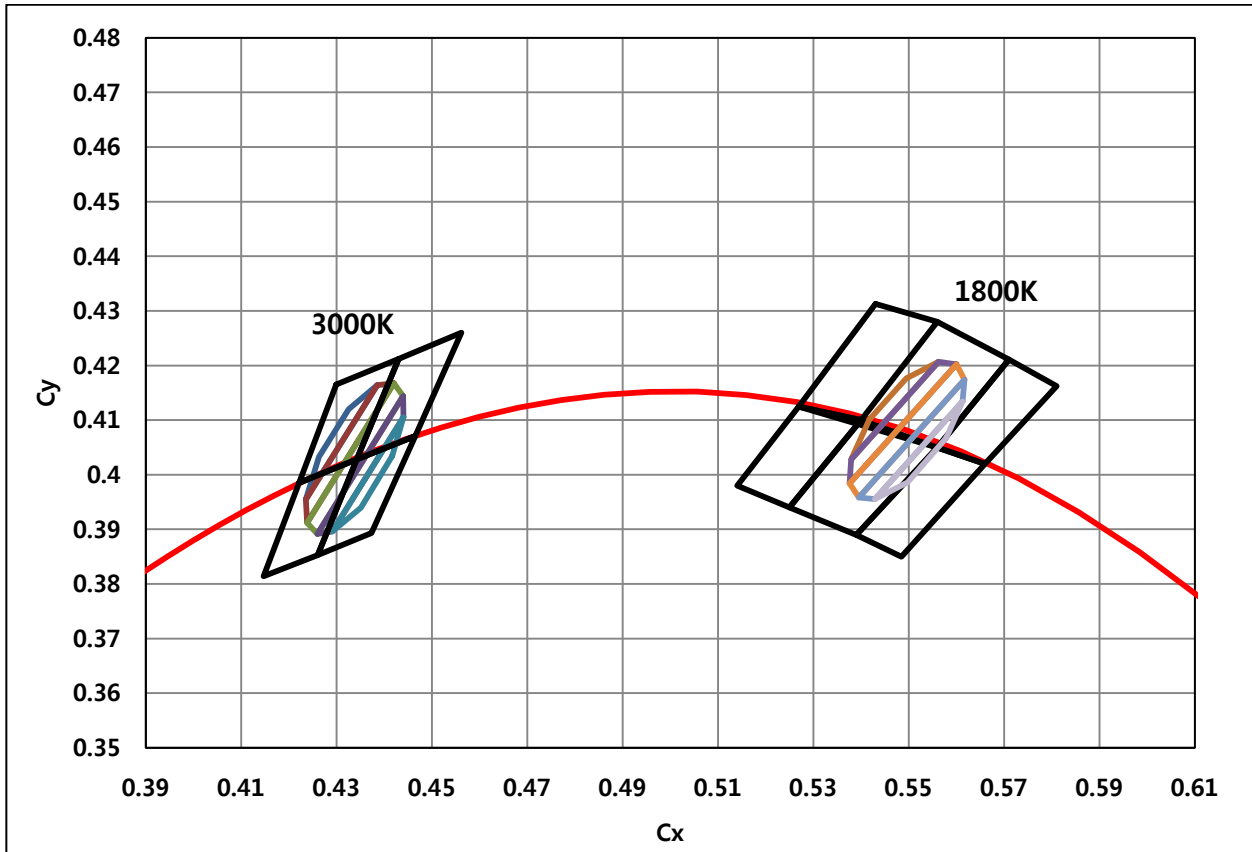
(2) Φ<sub>v</sub> is the total luminous flux output measured with an integrated sphere.

- Measurement accuracy : CRI(±3), Φ<sub>v</sub>(±3%), Vf(±3.0V)

(3) Correlated Color Temperature is derived from the CIE 1931 Chromaticity diagram.

Correlated Color Temperature	CCT	MacAdam 5Step			K	
Color Rendering Index	CRI	80	-	-	-	V <sub>op</sub> =230V
Viewing Angle FWHM	2θ1/2	110	120	130	deg	V <sub>op</sub> =230V
Operation Voltage	V <sub>op</sub>	210	230	250	V	
Power Dissipation	Pd	18.0	20.0	22.0	W	V <sub>op</sub> =230V
Operation Frequency	F <sub>op</sub>	50 / 60			Hz	V <sub>op</sub> =230V
Power Factor	PF	Over 0.99			V	V <sub>op</sub> =230V
Current THD	ATHD	Less than 20%				V <sub>op</sub> =230V

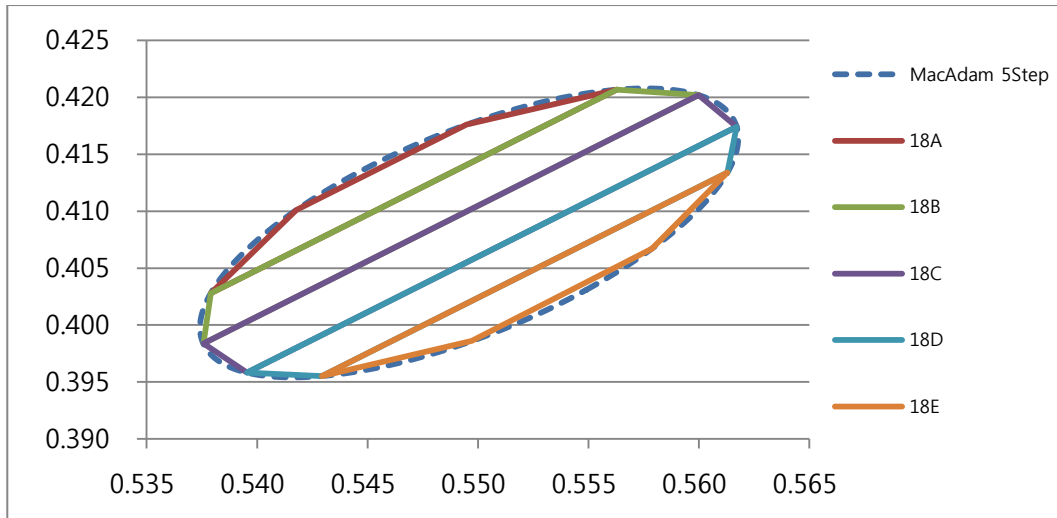
## 5. CIE Chromaticity Diagram



(1) Lumens maintains a tolerance of  $\pm 0.005$  on chromaticity (CCx, CCy)

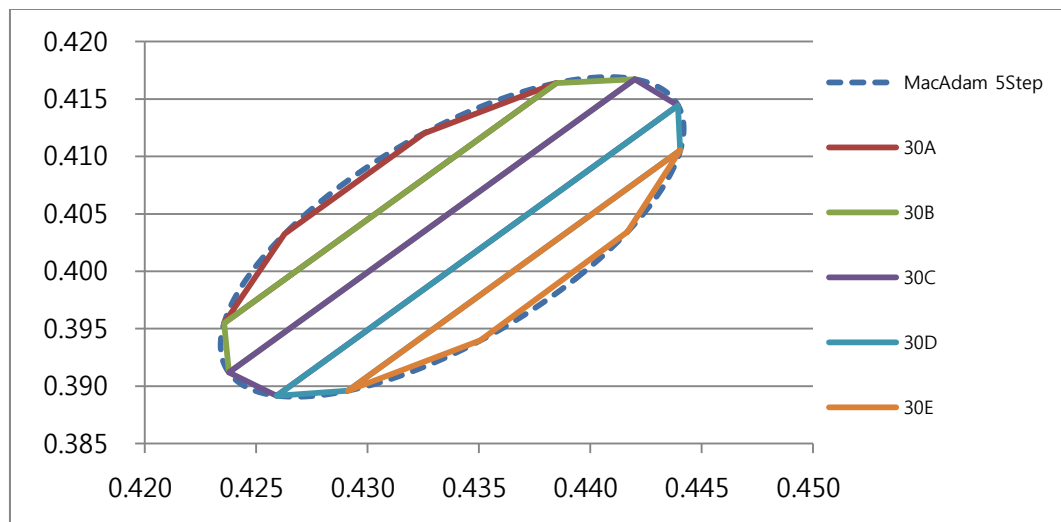
## 6. Chromaticity Coordinates

### 6-1. 1800K



18A		18B		18C		18D		18E	
X	Y	X	Y	X	Y	X	Y	X	Y
0.5563	0.4207	0.5600	0.4202	0.5617	0.4174	0.5613	0.4134	0.5579	0.4067
0.5495	0.4176	0.5563	0.4207	0.5600	0.4202	0.5617	0.4174	0.5613	0.4134
0.5418	0.4101	0.5379	0.4028	0.5376	0.3984	0.5395	0.3958	0.5429	0.3955
0.5379	0.4028	0.5376	0.3984	0.5395	0.3958	0.5429	0.3955	0.5497	0.3986
0.5563	0.4207	0.5600	0.4202	0.5617	0.4174	0.5613	0.4134	0.5579	0.4067

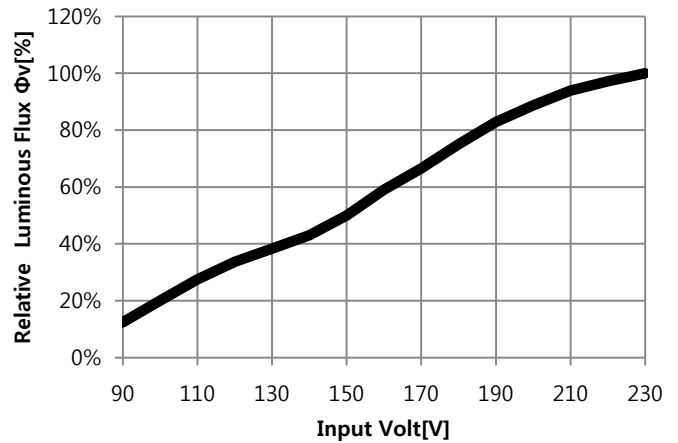
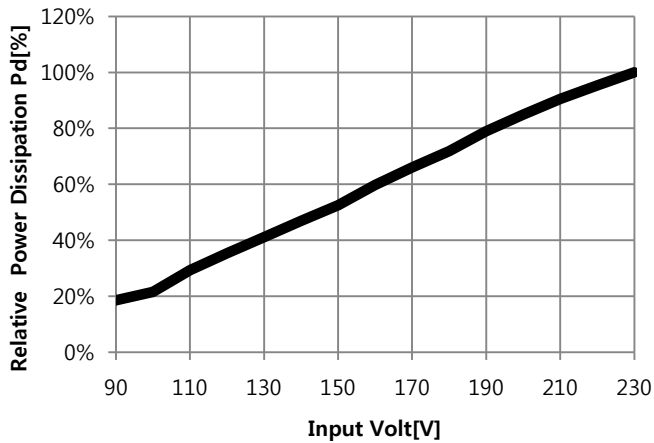
### 6-2. 3000K



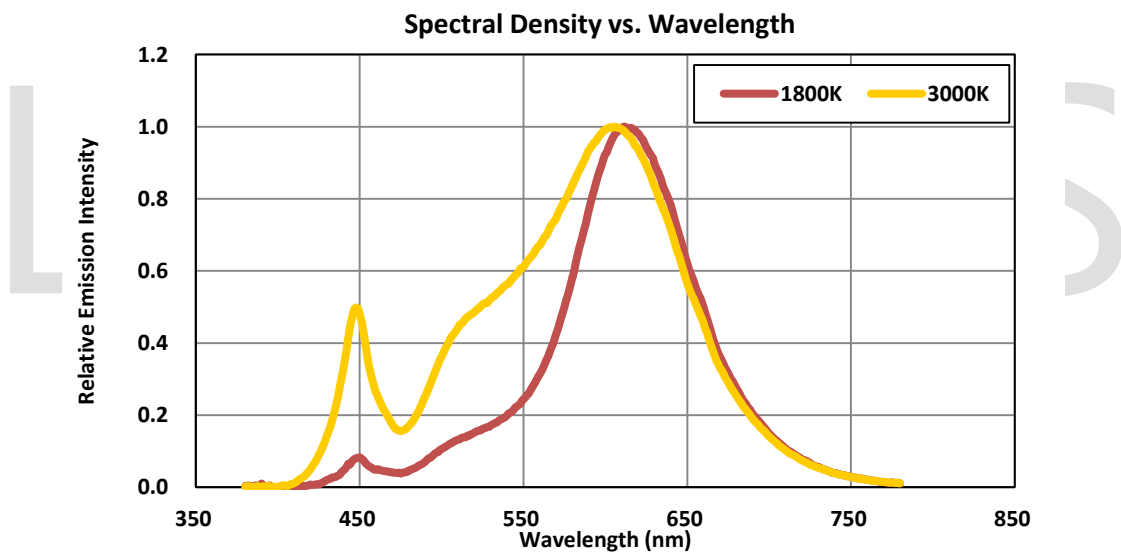
30A		30B		30C		30D		30E	
X	Y	X	Y	X	Y	X	Y	X	Y
0.43848	0.41639	0.44200	0.41673	0.44394	0.41443	0.44404	0.41052	0.44166	0.40343
0.43254	0.41203	0.43848	0.41639	0.44200	0.41673	0.44394	0.41443	0.44404	0.41052
0.42628	0.40325	0.42357	0.39548	0.42378	0.39119	0.42593	0.38917	0.42912	0.38961
0.42357	0.39548	0.42378	0.39119	0.42593	0.38917	0.42912	0.38961	0.43506	0.39398
0.43848	0.41639	0.44200	0.41673	0.44394	0.41443	0.44404	0.41052	0.44166	0.40343

## 7. Characteristic Graphs

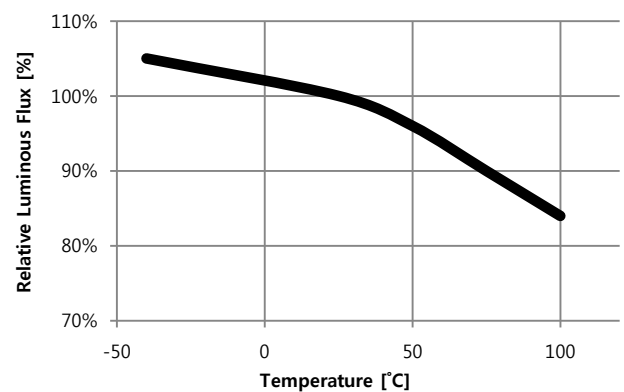
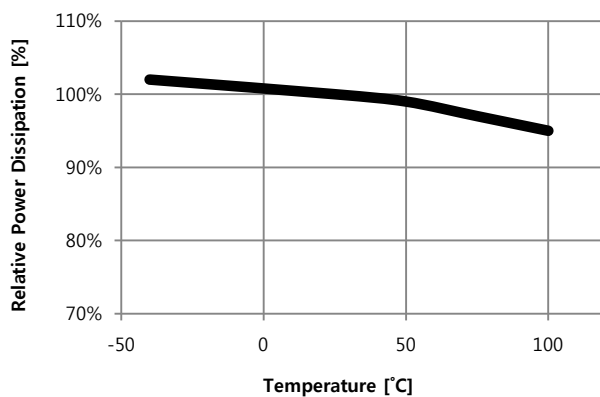
7-1 Voltage Characteristics(Ta=25°C)



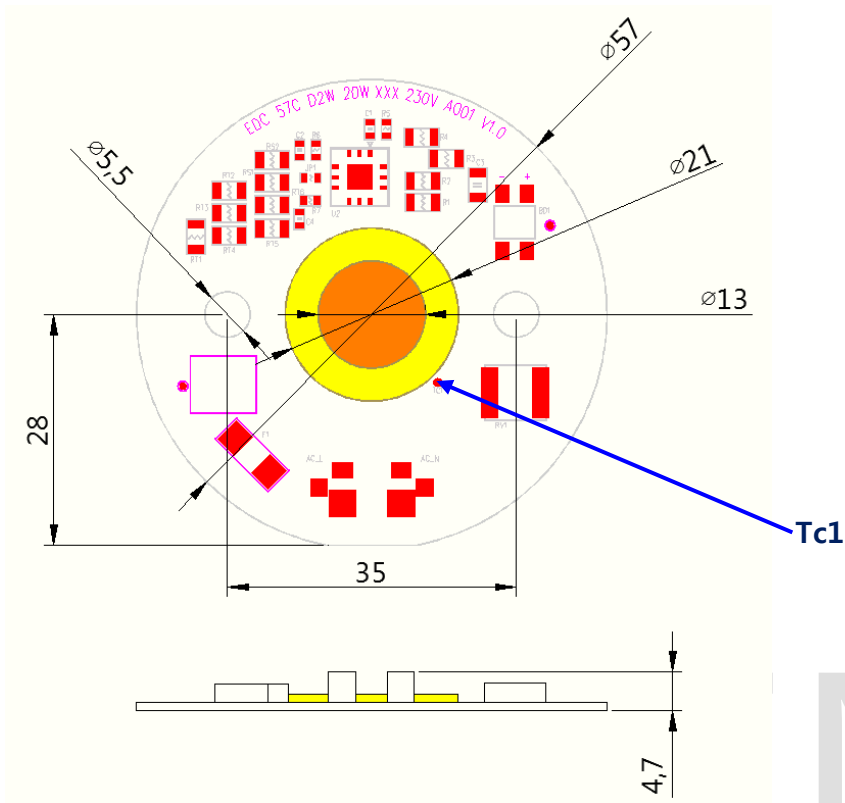
7-2 Spectrum Characteristics(Ta=25°C)



7-3 Temperature Characteristics



## 8. Outline Dimensions



\* LES = Light Emitted Surface

Unit : mm

- 1) Outline Diameter :  $47\phi$  Height(max) : 4.7mm
- 2) Tolerance - All measurements are  $\pm 0.1$  mm unless otherwise indicated.



## 9. EDC Module Marking

- A. Information Identification by report on the PCB (Silk)
  - Module Identification Code
- B. LED Module Laser Marking



<PCB Bottom>

B-1 Traceability Code Table

No	1	2	3	4	5	6	7	8	9	10	11	12	13
Marking	G	S	0	0	1	C	M	5	W	A	0	0	1
Meaning	SMT Site	Chip Manufacturer	Group No.			SMT Year/Month/Day			PCB Manufacturer	Classification	Serial No.		
Ciphers	1	1	3			3			1	1	4		
How to Use	G : K2	S : Semicon	001			1st Year (A~Z) 2nd : Month(A~M) 3rd : Day(A~Z,1~7)			W : Wavenics	A	001		

B-2 Traceability Code Marking Table

### SMT Site

SMT Site	D	L	B	K	Y	W	H	G	T
Code	1 <sup>st</sup> Vendor	2 <sup>nd</sup> Vendor	3 <sup>rd</sup> Vendor	4 <sup>th</sup> Vendor	5 <sup>th</sup> Vendor	6 <sup>th</sup> Vendor	7 <sup>th</sup> Vendor	8 <sup>th</sup> Vendor	9 <sup>th</sup> Vendor

### Chip Manufacturer

Chip Manufacturer	F	P	E	T	K	I	V	G	O	S
Code	1 <sup>st</sup> Vendor	2 <sup>nd</sup> Vendor	3 <sup>rd</sup> Vendor	4 <sup>th</sup> Vendor	5 <sup>th</sup> Vendor	6 <sup>th</sup> Vendor	7 <sup>th</sup> Vendor	8 <sup>th</sup> Vendor	9 <sup>th</sup> Vendor	10 <sup>th</sup> Vendor

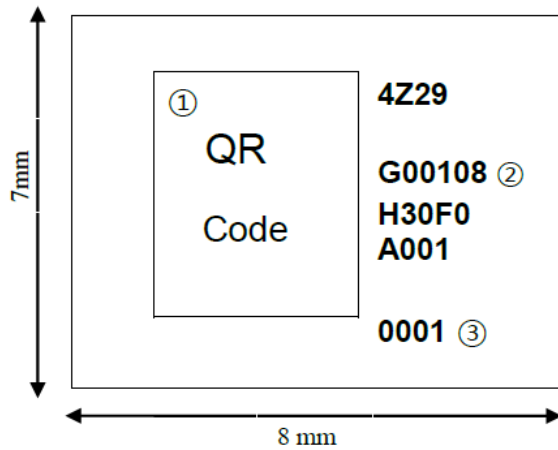
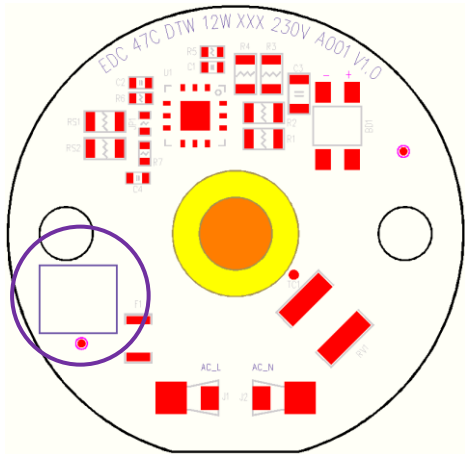
### SMT Year/Month/Day

Year	2012	2013	2014	2015	2016	2017	2018	2019	2020	2021	2022	2023	2024	2025	2026	2027	2028	2029	2030	2031	2032	2033	2034	2035							
	A	B	C	D	E	F	G	H	J	K	L	M	N	P	Q	R	S	T	U	V	W	X	Y	Z							
month	01월	02월	03월	04월	05월	06월	07월	08월	09월	10월	11월	12월																			
	A	B	C	D	E	F	G	H	J	K	L	M																			
day	01일	02일	03일	04일	05일	06일	07일	08일	09일	10일	11일	12일	13일	14일	15일	16일	17일	18일	19일	20일	21일	22일	23일	24일	25일	26일	27일	28일	29일	30일	31일
	A	B	C	D	E	F	G	H	J	K	L	M	N	P	Q	R	S	T	U	V	W	X	Y	Z	1	2	3	4	5	6	7

### PCB Manufacturer

PCB Manufacturer	F	P	E	T	K	I	V	G	O	S
Code	1 <sup>st</sup> Vendor	2 <sup>nd</sup> Vendor	3 <sup>rd</sup> Vendor	4 <sup>th</sup> Vendor	5 <sup>th</sup> Vendor	6 <sup>th</sup> Vendor	7 <sup>th</sup> Vendor	8 <sup>th</sup> Vendor	9 <sup>th</sup> Vendor	10 <sup>th</sup> Vendor

### A. LED Module Label



1	QR Code
2	Traceability Code
3	Serial No.

B-1 Traceability Code Table

No	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23
Marking	4	8	1	5	T	9	9	9	1	8	H	3	0	C	0	A	0	0	1	0	0	0	1
Meaning	SMT Year/Month/Day				SMT Site	Group No.			Watt	CRI	CCT	Volt	Default	LOT Serial No.				SMT Serial No.					
Ciphers	4				1	3			2	1	2	1		4				4					
How to Use	1st: Last No. of Year 2nd: Month (1~9,X,Y,Z) 3rd~4th: Day				T: SMT	999			18	H	30	C		A001				0001					

B-2 Traceability Code Marking Table

**SMT Year/Month**

code	Year
4	2014
5	2015
6	2016

Month	1	2	3	4	5	6	7	8	9
Code	1	2	3	4	5	6	7	8	9
Month	10	11	12						
Code	X	Y	Z						

**SMT Day**

Day	1	2	3	4	5	6	7	8	9	10	11
Code	01	02	03	04	05	06	07	08	09	10	11
Day	12	13	14	15	16	17	18	19	20	21	22
Code	12	13	14	15	16	17	18	19	20	21	22
Day	23	24	25	26	27	28	29	30	31		
Code	23	24	25	26	27	28	29	30	31		

**SMT Site**

SMT Site	D	L	B	K	Y	W	H	G	T
Code	1 <sup>st</sup> Vendor	2 <sup>nd</sup> Vendor	3 <sup>rd</sup> Vendor	4 <sup>th</sup> Vendor	5 <sup>th</sup> Vendor	6 <sup>th</sup> Vendor	7 <sup>th</sup> Vendor	8 <sup>th</sup> Vendor	9 <sup>th</sup> Vendor

**Watt**

Watt	1	2	3	4	5	6	7	8	9	10	...	99
Code	01	02	03	04	05	06	07	08	09	10	...	99
Watt	100	101	...	110	111	...	330	331	...	338	339	etc.
Code	A0	A1	...	B0	B1	...	Z0	Z1	...	Z8	Z9	ZZ

\* AO:100, BO:110, CO:120, DO:130, EO:140, FO:150, GO:160, HO:170, JO:180, KO:190, LO:200, MO:210  
 NO:220, PO:230, QO:240, RO:250, SO:260, TO:270, UO:280, VO:290, WO:300, XO:310, YO:320, ZO:330

**CRI**

CRI	Under 70	Min 70	Min 75	Min 80	Min 85	Min 90
Code	L	N	M	H	V	U

**CCT**

CCT	2700K	3000K	3500K	4000K	4500K	5000K	5700K	6500K
Code	27	30	35	40	45	50	57	65

**Volt**

Volt	100V	110V	120V	200V	220V	230V	240V	250V	277V	347V	DC	etc.
Code	A	B	C	D	E	F	G	H	J	K	X	Z

### 10. Package And Marking Of Product

A. Tray Information

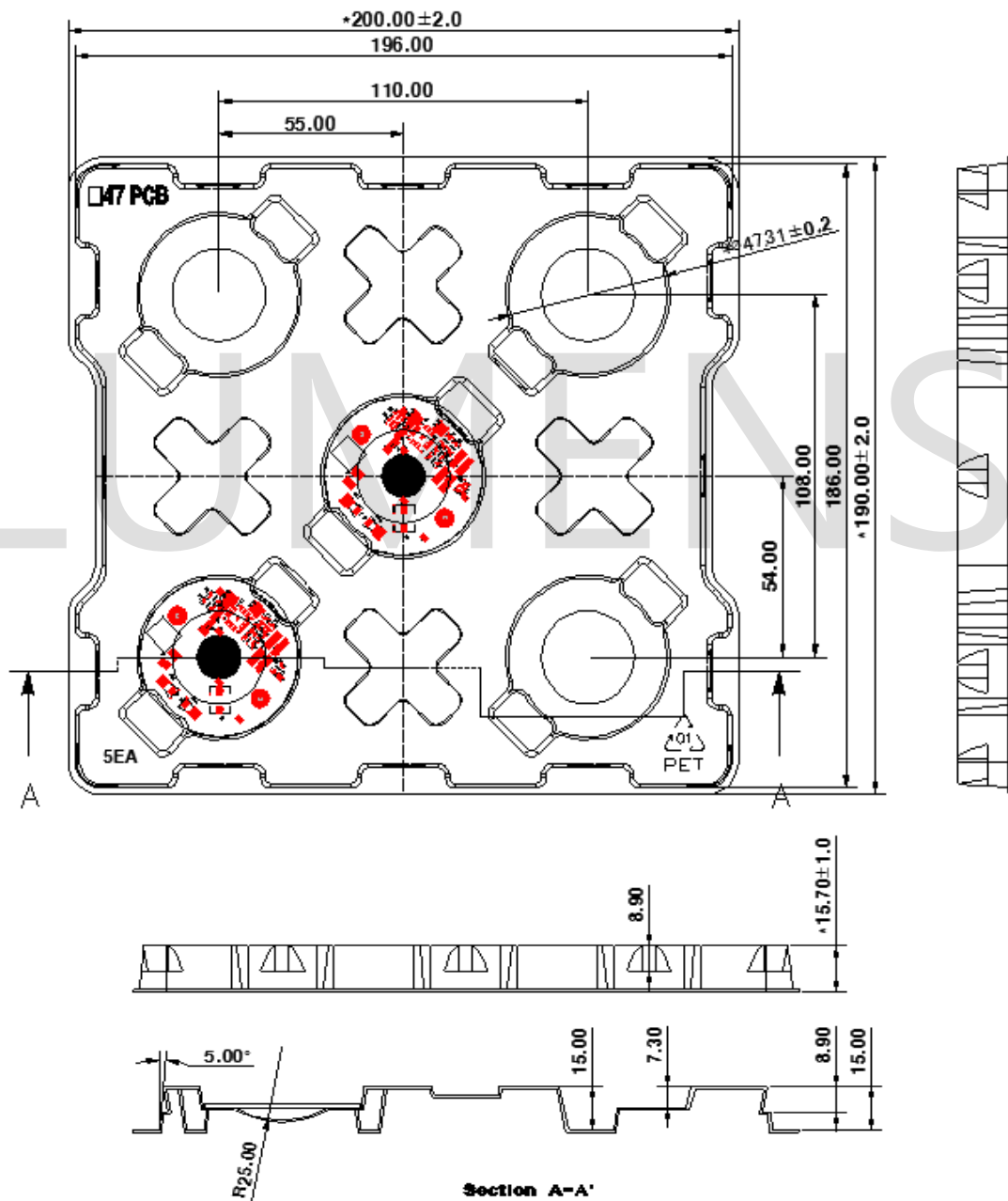
Size : 200mm x 190mm x 15.7mm

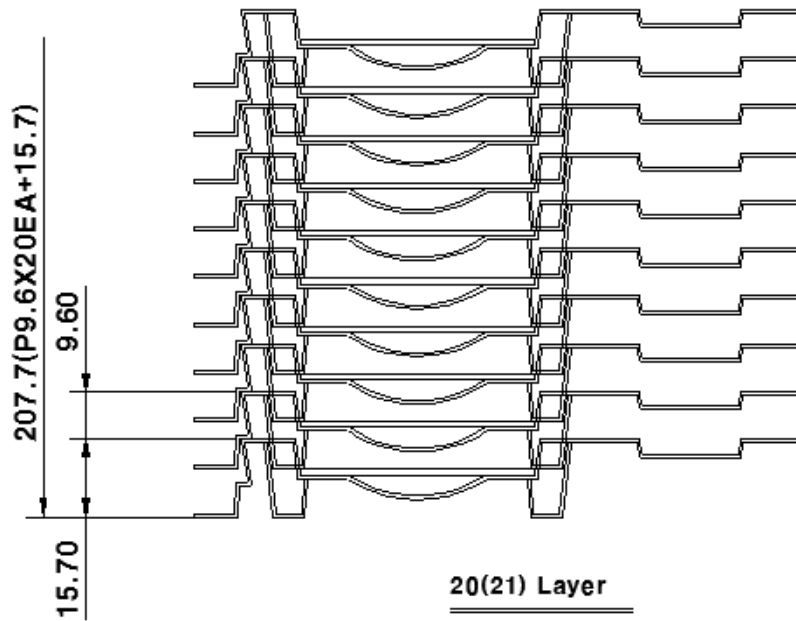
Color : Clear

Surface Resistivity :  $10^6 \sim 10^9 \Omega/\text{Sq.}$

B. Package

5 pcs are packed in one tray.

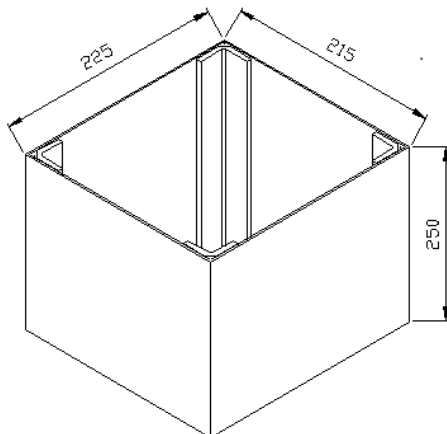




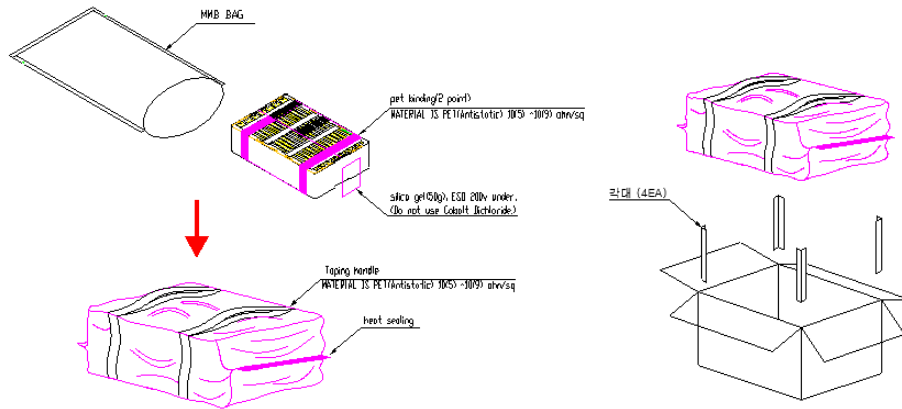
Stack up 21 Layers  
 - Packing Tray -

C. Box Packing Specifications

Tray products (numbers of products are 5 pcs) packed.  
 There is no product on the top tray  
 21 Tray (total maximum number of products are 100pcs) packed in a box.

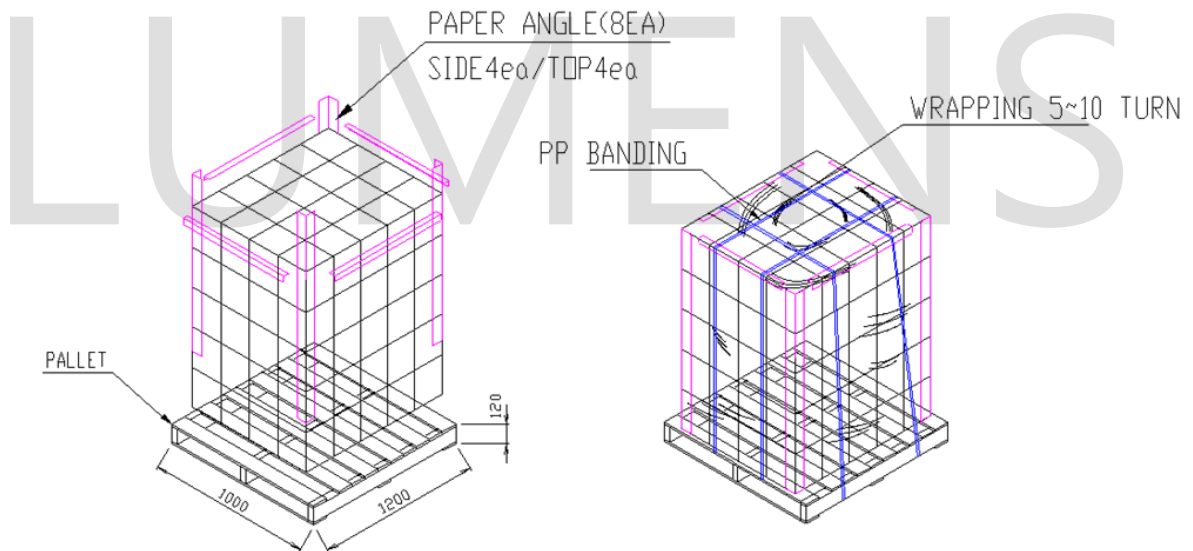


225 X 215 X 250 mm



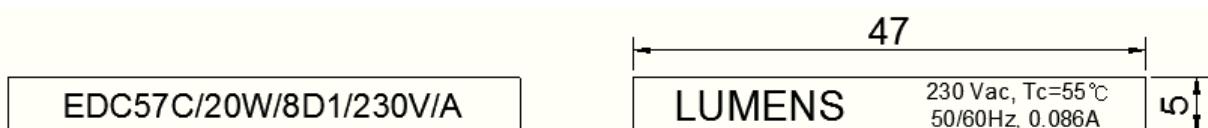
### D. Pallet Loading

Box is stacked by 5 layers on the Pallet.  
Each layer has 20 boxes



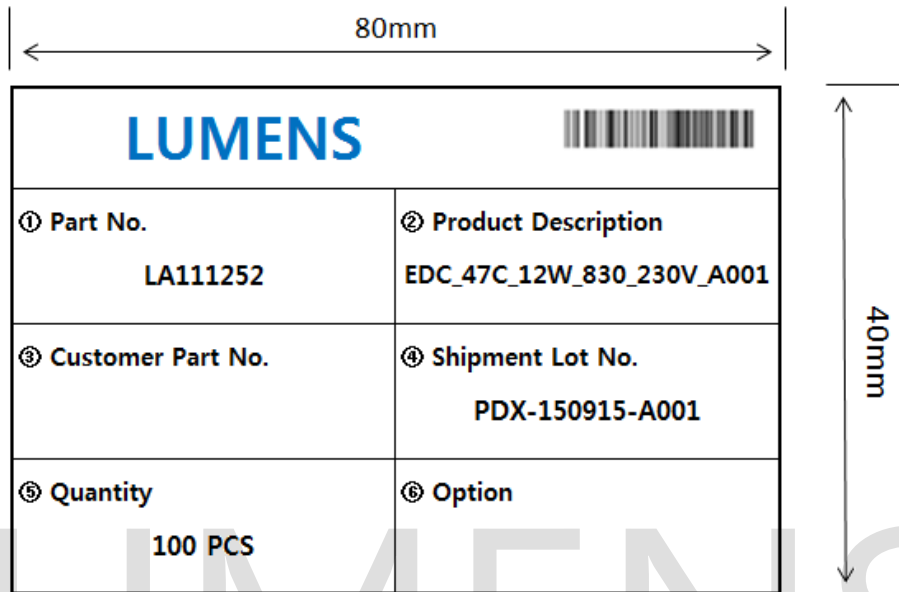
Size : 1,000mm(W) X 1,200mm(L) X 1,380mm(H)

### E. Holder Label



F. BOX Label

Specifying Customer, Model, Customer Part No, Lot No, Quantity  
 On both trays and boxes, the same label is attached.



1. PART No
2. Model Name.
3. Customer Part NO
4. Shipment Lot No.
5. Quantity.

G. Shipment Lot No. Indication

No	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	
Marking	C	G	X	-	1	0	0	2	0	2	-	A	0	0	1	
Meaning	COB	SMT Site	Default	Default	Packing Year/Month/Day						Default	Default	Packing serial No.			
Ciphers	1	1			6								3			
How to Use	C : COB	G : K2			1st~2nd : Last two digits of Year 3rd~4th : Month(01~12) 5th~6th : Day(01~31)								001			



## 10. Cautions

- ◆ The LED Module itself and all its components may not be mechanically stressed.
- ◆ Make sure proper discharge prior to starting work.
- ◆ DO NOT touch any of the circuit board, components or terminals with body or metal while circuit is active.
- ◆ Installation of LED Module needs to be made with regard to all applicable electrical and safety standards. Only qualified personnel should be allowed to perform installation.
- ◆ DO NOT add or change wires while circuit is active.
- ◆ DO NOT make any modification on module.
- ◆ DO NOT use adhesives to attach the LED that outgas organic vapor.
- ◆ DO NOT use together with the materials containing Sulfur.
- ◆ The LED Module needs to be mounted on a heat sink providing adequate thermal dissipation.
- ◆ DO NOT exceed the values given in this specification
- ◆ Be cautious when soldering to board so as not to create a short between different trace patterns.
- ◆ Keep cautions not to apply higher voltage above the maximum rating. Otherwise damage may occur.
- ◆ Pay attention not to exceed the maximum operation temperature of 65°C at the Tc1 Point when the modules are used in an enclosed environment.  
(  $T_{c1} + 30^{\circ}\text{C} \approx \text{Maximum LES temperature}(T_j)$  ) : Depends on specification of heat sink
- ◆ DO NOT assemble in conditions of high moisture and/or oxidizing gas such as Cl, H<sub>2</sub>S, NH<sub>3</sub>, SO<sub>2</sub>, NO<sub>x</sub>, etc.
- ◆ The module should also not be installed in end equipment without ESD (Electrical Static Discharge) protection.
- ◆ Damage by corrosion will not be allowed as defect claim. Lumens LED Module is recommended for Indoor use only.
- ◆ Great care should be taken not to see directly the operated lighting LED. If not the intense light should cause the damage to eye. Use proper goggles to protect your eyes during operation.
- ◆ Long time exposure to sunlight or UV can cause the lens to discolor.
- ◆ Moisture-Proof package
  1. When moisture is absorbed into the LED light engine it may vaporize and expand products during manufacturing. There is a possibility that this may cause exfoliation of the contacts and damage to the optical characteristics of the LEDs. For this reason, the moisture-proof pack is used to keep moisture to a minimum in the package.
  2. A pack of a moisture-absorbent material (silica gel) is inserted into the shielding bag. The silica gel changes its color from blue to pink as it absorbs moisture.
- ◆ Storage Conditions
  1. Before opening the package: The LED light engines should be kept at 30°C or less and 90% RH or less. The LED light engines should be used within a year. When storing the LED light engines, moisture-proof packaging with moisture-absorbent material (silica gel) is recommended.
  2. After opening the package: The LED light engines should be kept at 30°C or less and 70% RH or less. The LEDs should be soldered within 168 hours (7 days) after opening the package. If unused LED light engines remain, they should be stored in moisture-proof packages, such as sealed containers with packages of moisture-absorbent material (silica gel). It is also recommended to return the LED light engines to the original moisture-proof bag and to reseal the moisture-proof bag again.
  3. Please avoid rapid transitions in ambient temperature, especially in high humidity environments where condensation can occur.

### NOTE :



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